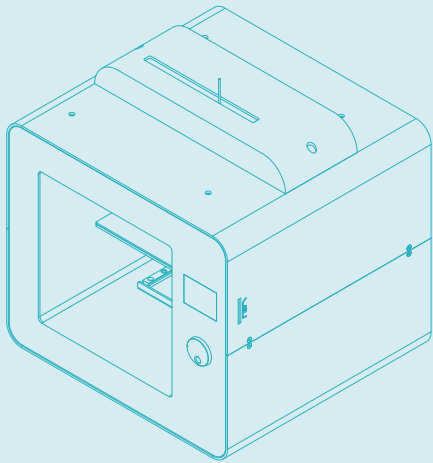
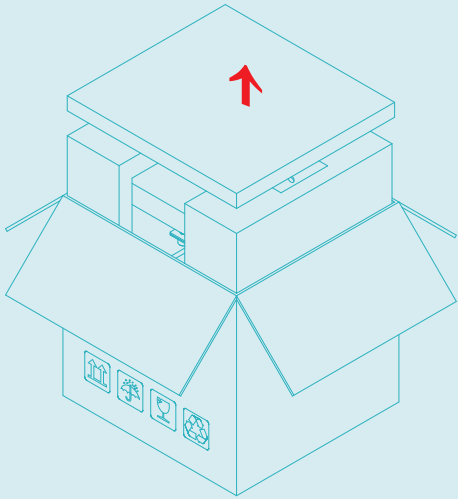


MBot Mini 3D打印机使用指南



●开箱步骤

- ① 将包装箱置于水平地面上，向上开启。
- ② 双手抓住机身顶端，慢慢将机器抬出包装箱，安放于稳定的工作台上。
- ③ 轻轻去除全部机身部件固定物，请小心使用剪刀。

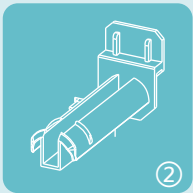
MBot Mini 技术参数			
打印精度	0.1mm	控制面板	中英文双屏界面、单键飞梭控制
打印层厚	0.1mm-0.3mm	XYZ轴承	IKO直线轴承(X&Z)上银直线导轨(Y)
打印尺寸(单头)	140x140x135mm	步进电机	1.8°步进角, 1/16微步
喷嘴工作温度	210°C-260°C	主机尺寸	332x330x308mm
打印头移动速度	50-120mm/s	运输尺寸	404x378x432mm
支持耗材	PLA/ABS	运输重量	11.7KG
适配电源	110V/220V 50Hz/60Hz 90W	模型生成软件	Mprint
数据输入	PC连线/SD卡脱机工作	文件格式	STL
外壳	铝合金	操作系统支持	WIN 7、Vista Linux、Mac OS X

软件及使用手册下载官网: <http://www.mbot3d.cn/software>

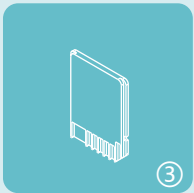
●附件清单●



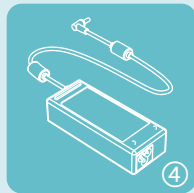
打印平台



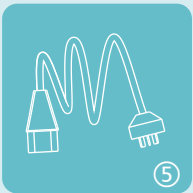
耗材挂料架



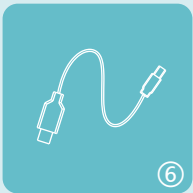
SD卡



电源适配器



电源线



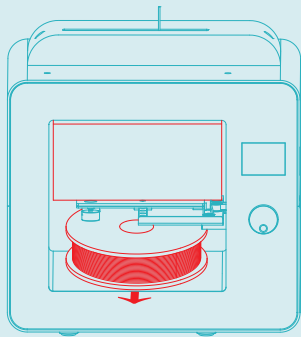
USB数据线



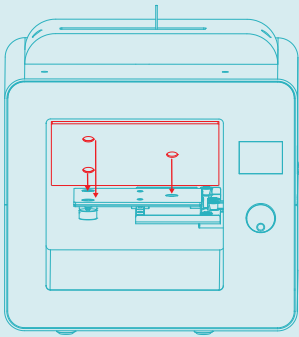
耗材

●打印前的操作步骤●

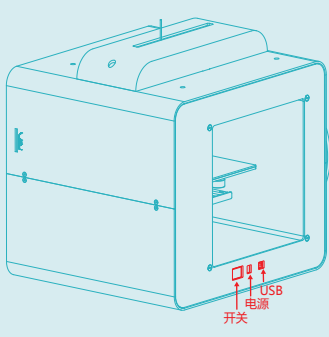
①拆除内包装、取出材料卷



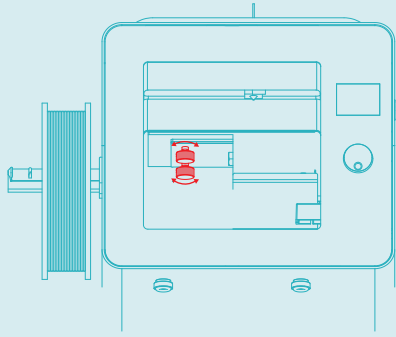
②打印板安装



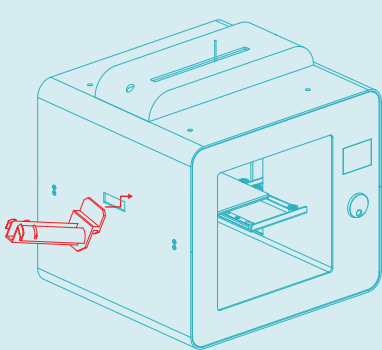
③连接电源线



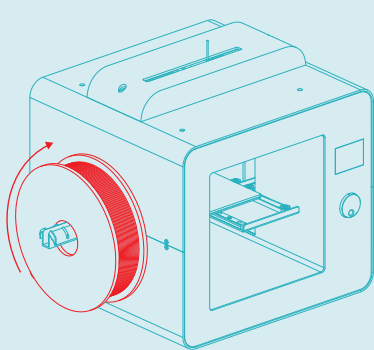
④打印平台调平



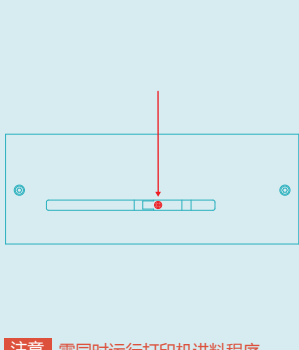
⑤装挂料架



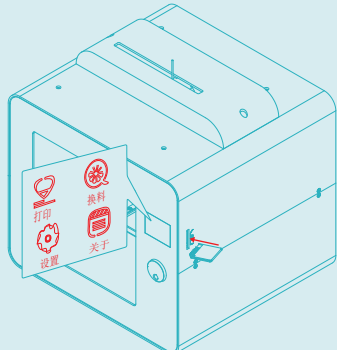
⑥装耗材



⑦导入耗材



⑧开始打印(推荐使用SD卡)



注意 需同时运行打印机进料程序。

再次感谢您选择使用MBot个人3D打印机产品！

购买与技术服务电话：400 004 1266 0571-88021266

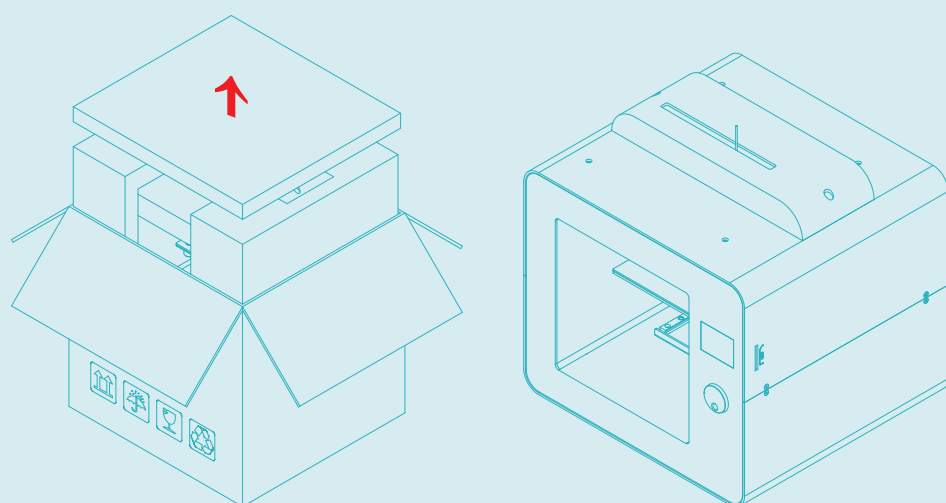
地址：杭州市高新区(滨江)建业路511号华业大厦14楼

邮编：310052

Email：contact@magicfirm.com

<http://www.mbot3d.cn>

MBot Mini User Manual



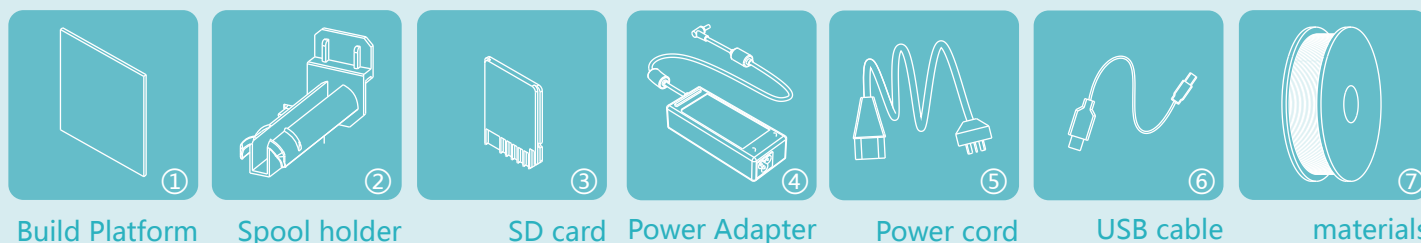
•Unpacking your printer

- ① Place the box on the ground and open it up.
- ② Slowly take MBot CubeII out of the box by grasping the upper frame with two hands. Place it on a sturdy table.
- ③ Gently remove all the fixtures holding parts in place for transport. Be careful with scissors.

MBot Mini Specifications			
Positioning Precision	0.1mm	Front Cover	Aluminium Alloy
Layer Thickness	0.1mm-0.3mm	XYZ Bearings	3XO Linear Bearings(X&Z) HWIN Linear Guid Rail(Y)
Build Volume(Single-head)	140x140x135mm	Stepper Motors	1.8" step angle with 1/16 micro stepping
Nozzle Working Temp	210°C-260°C	Printer Size	332x330x308mm
Flow Rate	50-120mm/s	Shipping Box	404x378x432mm
Materials	PLA/ABS	Shipping Weight	11.7KG
AC Input	110V/220V 50Hz/60Hz 90W	Printer Software	Mprint
Connectivity	PC/SD card with SDHC support	File Types	STL
Chassis	Aluminium Alloy	Operating Systems	WIN 7, Vista Linux, Mac OS X

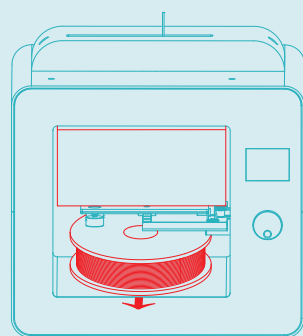
Download Software and User Manual: <http://www.mbot3d.com/software>

•What' s Included•

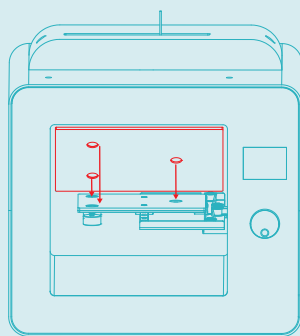


•Pre-print checks•

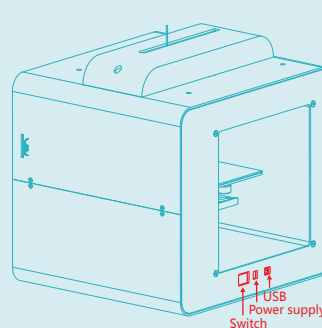
①Remove all the fixtures.



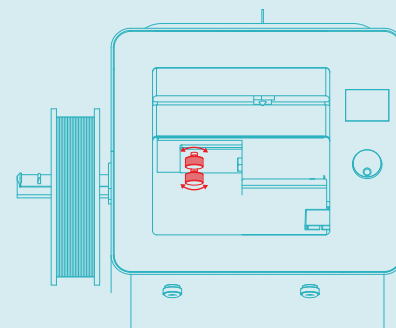
②Assemble the build platform.



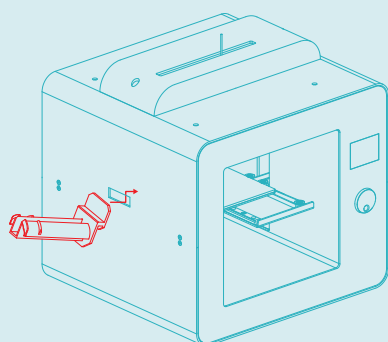
③Plug in USB cable and power cord.



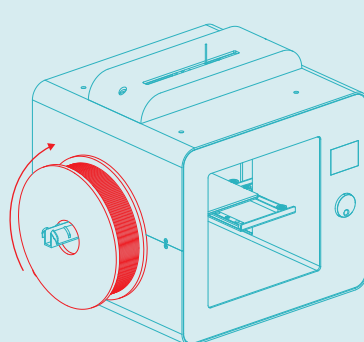
④Level the build platform.



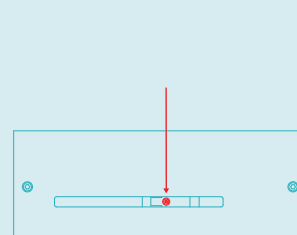
⑤Install spool holder.



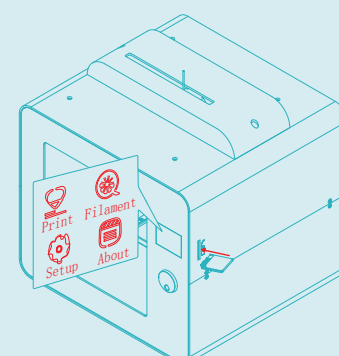
⑥Fit filament spool onto the holder.



⑦Load filament.



⑧Print(SD Card Recommended).



NOTE Meanwhile, run filament loading program.

Thanks again for choosing MBot personal 3D printer!

Tel : +86-571-88021266 Working Hours: 9:30AM-6:00PM (GMT+8) Fax : +86-571-88283927
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Email : info@mbot3d.com
<http://www.mbot3d.com>