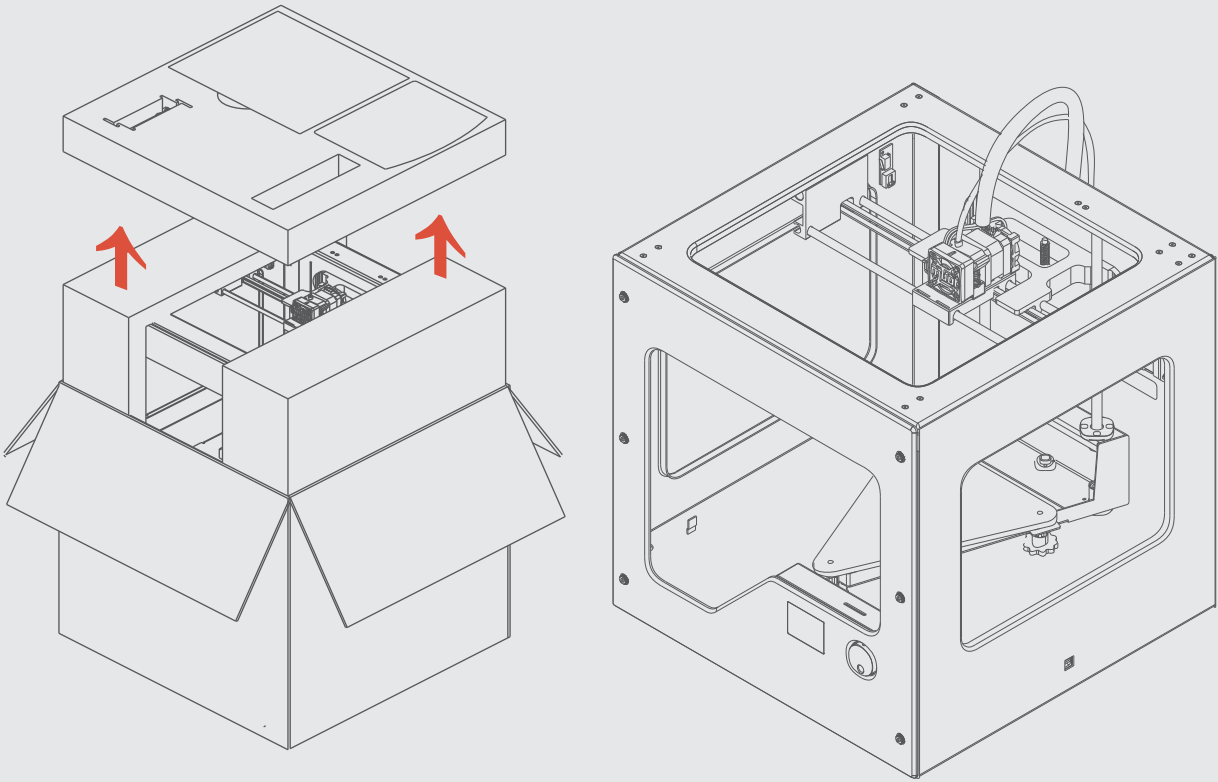




●开箱步骤

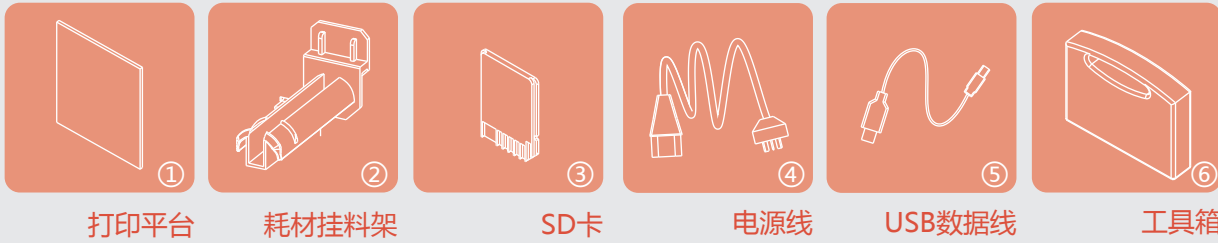
- ① 将包装箱置于水平地面上，向上开启。
② 双手抓住机身顶端，慢慢将机器抬出包装箱，安放于稳定的工作台上。
③ 轻轻去除全部机身部件固定物，请小心使用剪刀。

MBot Grid II+ 3D打印机技术参数

特征		电路	
打印精度	0.1mm	适配电源	110V/220V, 150W , 50Hz/60Hz
打印层厚	0.1mm-0.3mm	数据输入	SD卡脱机操作/电脑联机输入
打印尺寸 (单头)	235x210x180mm	机械特性	
打印尺寸 (双头)	200x210x180mm	设备外壳	钣金
喷嘴工作温度	210°C-260°C	控制界面	中英文双显界面、单键飞梭控制
打印头移动速度	50-120mm/S	XYZ轴承	Igus自润滑轴套
支持耗材	PLA/ABS	步进电机	1.8°C步进角，1/16微步
物理尺寸		软件	
主机尺寸	405x405x405mm	模型生成软件	Mprint
包装尺寸	520x520x580mm	文件格式	STL
运输重量	23KG	操作系统支持	WIN 7、WIN xp、Vista Linux、Mac OS

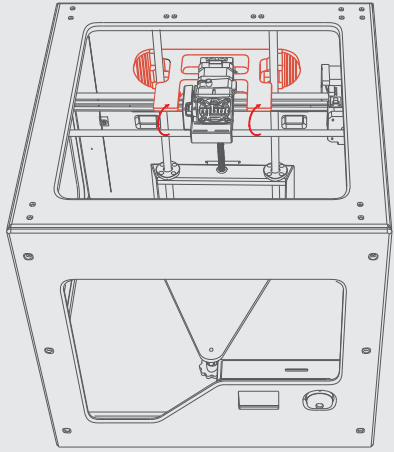
软件及使用手册下载官网: <http://www.mbot3d.cn/software>

●附件清单

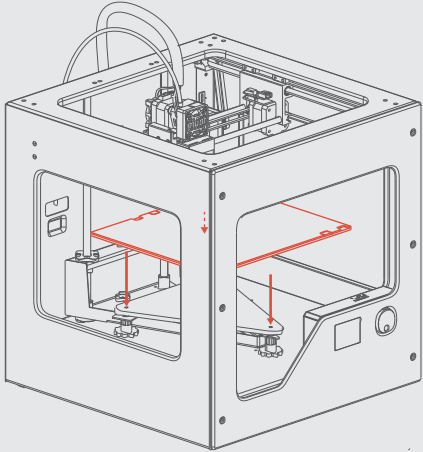


●打印前的操作步骤

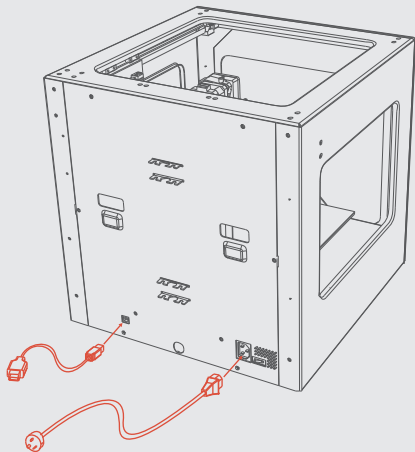
①拆除包装固定架



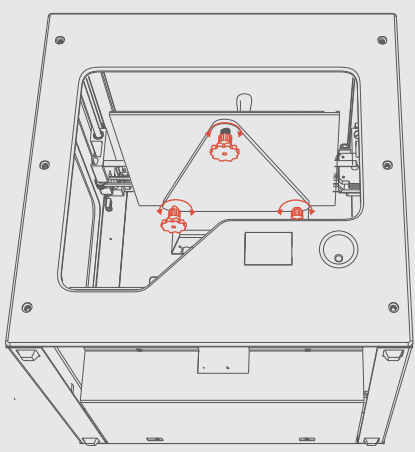
②打印平台的安装



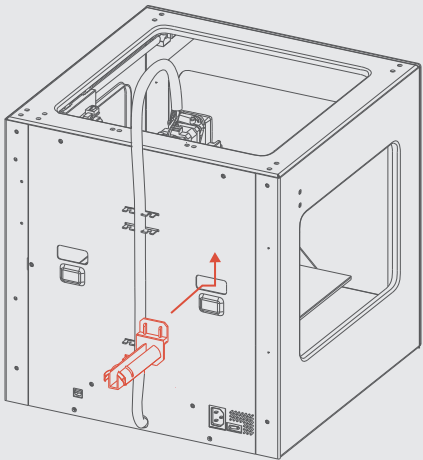
③连接数据线及电源线



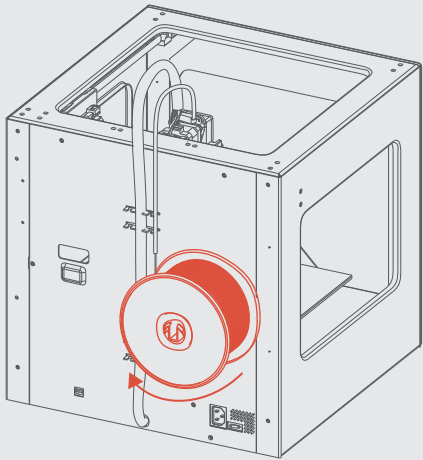
④调平打印平台



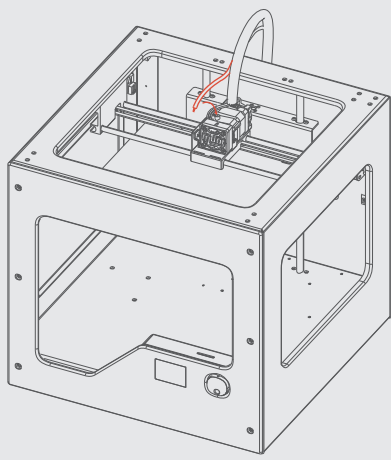
⑤安装耗材挂料架



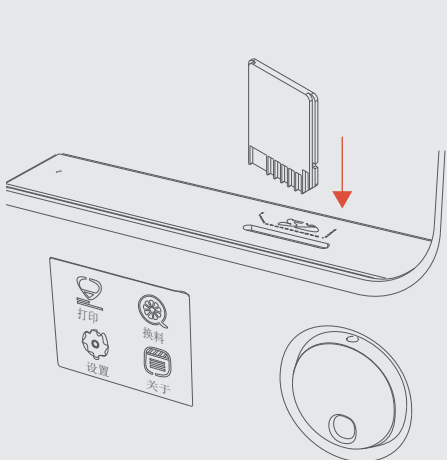
⑥安装耗材



⑦导入耗材



⑧开始打印(推荐使用SD卡)



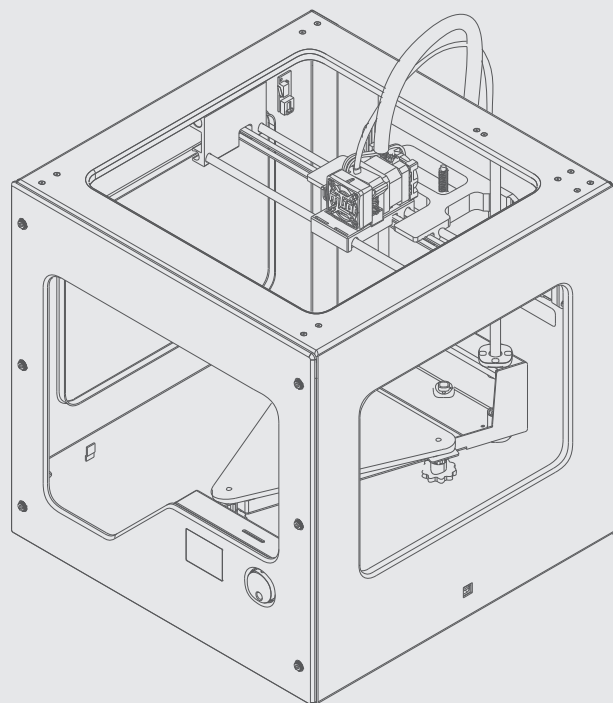
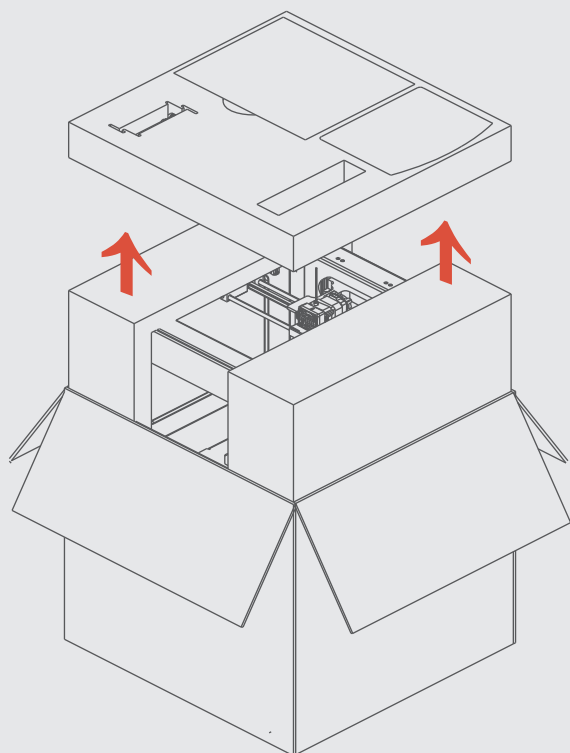
注意 需同时运行打印机进料程序。

再次感谢您选择使用MBot个人3D打印机产品！

购买与技术服务电话：400 004 1266 0571-88021266

地址：杭州市高新区(滨江)建业路511号华业大厦14楼 邮编：310052 Email：contact@magicfirm.com

<http://www.mbot3d.cn>



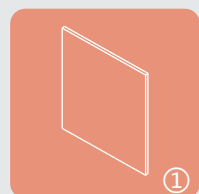
●Unpacking your printer

- ① Place the box on the ground and open it up.
- ② Slowly take MBot CubeII out of the box by grasping the upper frame with two hands. Place it on a sturdy table.
- ③ Gently remove all the fixtures holding parts in place for transport. Be careful with scissors.

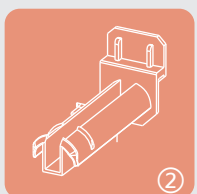
MBot Grid II+ Specifications

FEATURES		ELECTRICAL	
Build Resolution	0.1mm	Power Requirements	110V/220V 50Hz/60Hz 150W
Layer Resolution	0.1mm-0.3mm	Data Input	SD card / PC
Build Volume (Single-head)	235x210x180mm	MECHANICAL	
Build Volume (Dual-head)	200x210x180mm	Chassis	Sheet metal
Extruder Temp	210°C-260°C	Control Panel	Screen Shift with English and Chinese Language & Single Button Control
Build Speed	50-120mm/S	XYZ Bearing	Igus self-lubricating bushings
Material	PLA/ABS	Stepper Motor	1.8°Cstep angle with 1/16 micro stepping
PHYSICAL DIMENSIONS		SOFTWARE	
Product Dimensions	405x405x405mm	Software	Mprint
Shipping Box	520x520x580mm	Supported File Types	STL
Shipping Weight	23KG	Operating Systems	WIN 7, WIN xp, Vista Linux, Mac OS

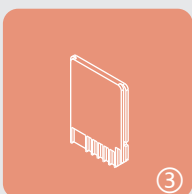
●What' s Included



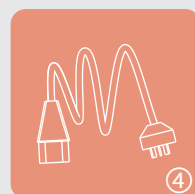
Build Platform



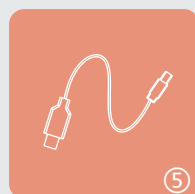
Spool holder



SD card



Power cord



USB cable

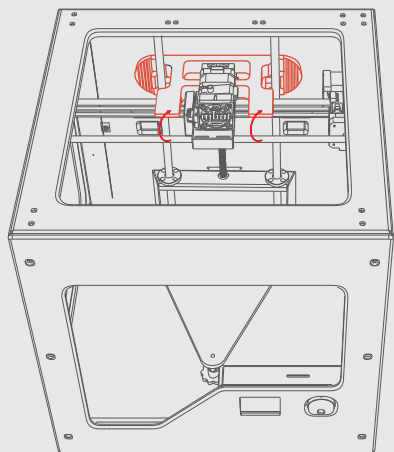


Toolbox

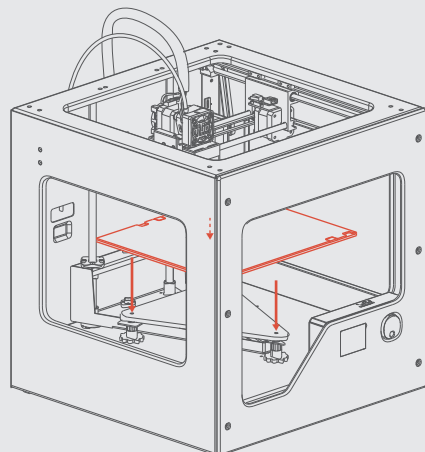
Download Software and User Manual:
<http://www.mbot3d.com/software>

●Pre-print checks

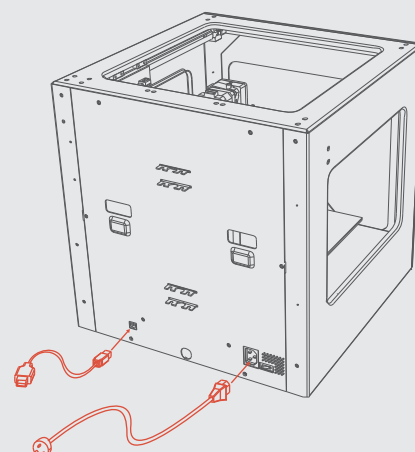
①Remove all the fixtures.



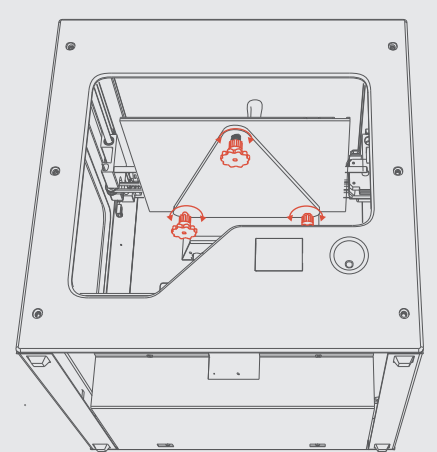
②Assemble the build platform.



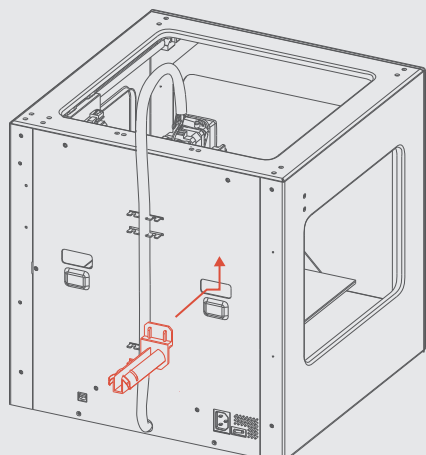
③Plug in USB cable and power cord.



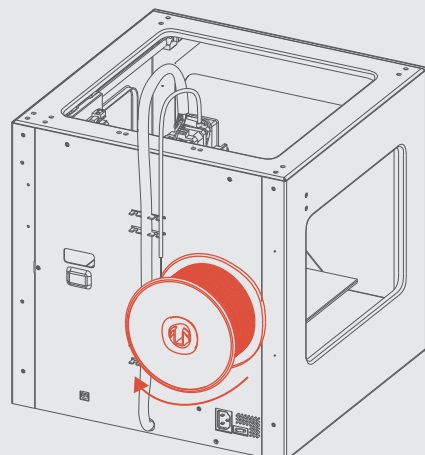
④Level the build platform.



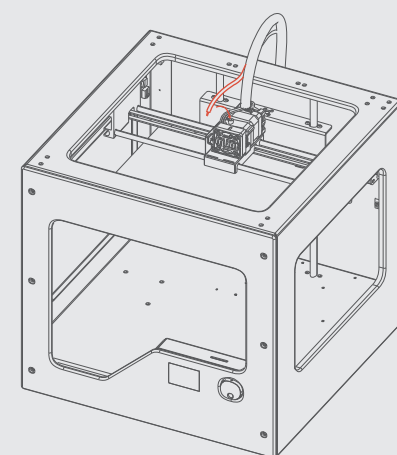
⑤Install spool holder.



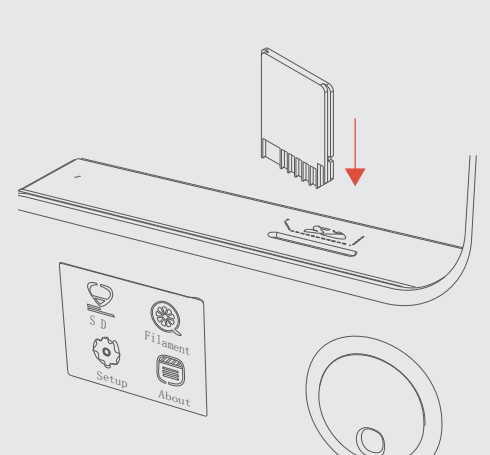
⑥Fit filament spool onto the holder.



⑦Load filament.



⑧Print(SD Card Recommended).



NOTE Meanwhile, run filament loading program.

Thanks again for choosing MBot personal 3D printer!

Tel : +86-571-88021266-(ext805) Working Hours: 9:30AM-6:00PM (GMT+8) Fax : +86-571-88283927

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Email : info@mbot3d.com

<http://www.mbot3d.com>